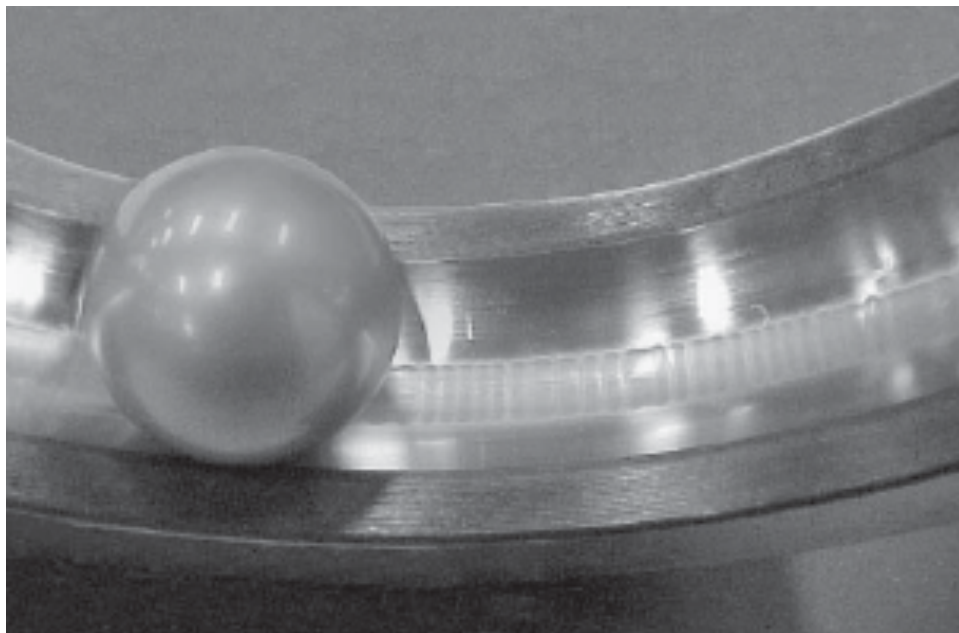


FLUTING IS THE TELL TALE SIGN THAT BEARING CURRENT DAMAGE HAS OCCURRED.....BETTER KNOWN AS ELECTRICAL DISCHARGE MACHINING





## VARIOUS CURRENT FLOWS

